



Industrie Service

Welding Certificate

TÜV SÜD-00023.2012.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

KINKELE GmbH & Co. KG

**Rudolf-Diesel-Str. 1
97199 Ochsenfurt/Main
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding

(Continuation see back side)

Material Group

1.1, 1.2, 1.3, 1.4
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8
according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Dipl.-Ing. Andreas Morf, IWE

born on: [REDACTED]

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Dipl.-Ing. Benedikt Schieblon, IWE

born on: [REDACTED]

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

02.12.2012

Period of validity

30.03.2022

Remarks

see reverse

Place and date of issue

Munich, 29.04.2019
Wegmann/DZ

Notified Body, No. 0036



B.Eng. Daniel Zellmer
Head of certification body



EQ2646163

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



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ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT

Certificate number: TÜV SÜD-00023.2012.006

Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)

- 121 - Submerged arc welding with solid wire electrode
- 122 - Submerged arc welding strip electrode
- 131 - Metal inert gas welding
- 135 - Metal active gas welding, partly mechanized
- 135 - Metal active gas welding, fully mechanized
- 136 - MAG welding with flux cored electrode, partly mechanized
- 136 - MAG welding with flux cored electrode, fully mechanized
- 141 - TIG gas tungsten arc welding
- 78 - Stud welding

Remarks:

Support of the welding supervisor:

Mr. Lindner, Christian, born on [REDACTED], Schweißfachmann, IWS.

Mr. Härtel, Jens, born on [REDACTED], Schweißfachmann, IWS.

The Building Inspectorate Approval of German Institute for Building Technology (DIBt) Z-30.3-6 shall be applying additionally for stainless steels within Germany.

All other relevant data are detailed in our report No. R-000020134513-19.

General provisions

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
 - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
 - b) Testing and Certification Regulations of TÜV SÜD Group
 - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
 - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
 - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corresponding WPQRs (welding procedure qualification records)
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.