



## Certificate

of the manufacturer qualification according to DIN 2303

Q2	BK2	10	2009
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The company

**KINKELE GmbH & Co. KG**

**Rudolf-Diesel-Straße 1  
97199 Ochsenfurt, Germany**

has, upon request and on the basis of the following audit, proved that it meets the quality requirements for manufacturing and servicing companies for military products by means of welding/brazing/thermal spraying.

This manufacturer certification authorizes it to carry out, on military products of

**Class Q 1 - with general requirements**

**Class Q 2 - with special requirements**

relevant jobs from component class BK 2 in the following processes:

**Manual metal arc welding (111 )  
Metal active gas welding, partly and fully mechanized (135 )  
Tubular cored metal arc welding with active gas shield, partly mechanized (136 )  
Metal inert gas welding, partly mechanized (131)  
Tungsten inert gas welding (141)  
Submerged arc welding (121 )  
Arc stud welding (783)**

on materials from the groups

acc. to CEN ISO/TR 15608:2013

**1.2, 1.3, 3.2, 5.2, 6.4, 8.1, 8.2, 10, 22, 23.1**

Comments: see reverse

Supervisor specialist:	Last name	First name	Date of birth	Qualification
	<b>Morf</b>	<b>Andreas</b>		<b>Welding engineer, EWE</b>
Deputy:	<b>Schieblon</b>	<b>Benedikt</b>		<b>Welding engineer, IWE</b>

**Welding supervisor support personnel: see reverse**

Order no.: **94644082\_R01**

Period of validity of the permit: **until 6<sup>th</sup> of July 2021**

Place of issue, date: **Nuremberg, 27<sup>th</sup> of July 2018**

**M. Schuster, Dipl.-Ing. (FH)  
(university of applied sciences)**



## General provisions

1. This permit is to be submitted upon request to the relevant supervisory authority or the client before welding work is performed in the form of a certified duplicate or photocopy.
2. This permit must be reproduced or published for publicity or other purposes only in its entirety. The text of publicity material must not contradict this permit.
3. If the person(s) named in this permit for performing the welding supervision tasks leave(s) the company, and if changes to the welding procedure or major parts of the operational equipment required for the welding jobs are made, the acknowledged body must be informed immediately, and may initiate a repeat test at the company if necessary.
4. If doubts regarding the company's suitability arise, the acknowledged body reserves the right to perform unannounced company inspections and tests at any time.
5. This permit can be revoked, amended or changed at any time with immediate effect without compensation, particularly if  
the conditions under which it was granted have changed,  
or  
the conditions of this permit are not complied with.
6. At least two months before the permit expires, another application must be submitted to the acknowledged body if suitability is to continue to be certified.

Remarks: The requirements for the execution of welding qualification and approval testing of welding operators acc. to element 1310 are fulfilled by Mr. Andreas Morf (EWE) and Mr. Benedikt Schieblon (EWE)

### As support to welding supervisors are active:

name	date of birth	qualification
Christian Lindner	██████████	EWS
Jens Härtl	██████████	EWS

### Requirements to perform the responsibilities as inspector is existent:

name	date of birth	qualification
Luis da Cruz	██████████	VT 1+2, PT 1+2, MT 1+2; UT 1+2

### Distribution:

1. Applicant (original)
2. Control center in charge
3. Archive