



Industrie Service

# Welding Certificate

**TÜV SÜD-00023.2012.004**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>KINKELE GmbH &amp; Co. KG</b>	
	<b>Rudolf-Diesel-Str. 1</b> <b>DE 97199 Ochsenfurt/Main</b>	
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>	
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 121 - Submerged arc welding with solid wire electrode 122 - Submerged arc welding strip electrode <small>(Continuation see back side)</small>	
<b>Material Group</b>	1.1, 1.2, 1.3, 1.4 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. Andreas Morf, IWE	born on: <span style="background-color: black; color: black;">XXXXXXXXXX</span>
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. Benedikt Schieblon, IWE	born on: <span style="background-color: black; color: black;">XXXXXXXXXX</span>
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	02.12.2012	
<b>Period of validity</b>	30.03.2019	
<b>Remarks</b>	see reverse	
<b>Place and date of issue</b>	Munich, 30.03.2016 Wegmann/DZ	

Notified Body, No. 0036



*Michael Dey*  
Dipl.-Ing. Michael Dey  
Head of certification body



EQ2646163

## Certificate number: TÜV SÜD-00023.2012.004

### Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

- 131 - Metal inert gas welding
- 135 - Metal active gas welding, partly mechanized
- 135 - Metal active gas welding, fully mechanized
- 136 - MAG welding with flux cored electrode, partly mechanized
- 136 - MAG welding with flux cored electrode, fully mechanized
- 141 - TIG gas tungsten arc welding
- 78 - Stud welding

### Remarks:

Support of the welding supervisor:

Mr. Lindner, Christian, born on [REDACTED], Schweißfachmann, IWS.

Mr. Härtl, Jens, born on [REDACTED], Schweißfachmann, IWS.

The relevant Building Inspectorate Approval of German Institute for Building Technology (DIBt) shall be apply additionally for stainless steels and for finegrain-steel S690 within Germany.

All other relevant data are detailed in our report No. R-IS-AN1-WZB-14-09-2646163-03162516.

## General provisions

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
  - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
  - b) Testing and Certification Regulations of TÜV SÜD Group
  - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
  - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
  - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
2. This certificate may be reproduced or published for advertising or other pur-poses only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
  - a) new production plant or changes to key production facilities;
  - b) changes in the position of responsible welding coordinator;
  - c) introduction of new welding procedures, new basic materials and corre-sponding WPQRs (welding procedure qualification records)
  - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.

### Distribution:

1. Applicant
2. File