ZERTIFIKAT ◆ CERTIFICATE ◆ 認証書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

TÜV SÜD Industrie Service

Certificate

about the Qualification of the manufacturer for welding steel structures according to DIN 18800-7:2008-11

Class E

Hereby it is certified that

the company	Kinkele GmbH & Co. KG
has for his site in	Rudolf-Diesel-Str. 1 D-97199 Ochsenfurt

all required personnel and equipment available to carry out welding work for manufacturing load bearing steel structures in a field of application as mentioned in the following:

Standards/ Regulations	DIN 18800-7 steel constructions, DIN 15018 crane, DIN 19704 steel hydraulic structures, (Continuation see back side)
Welding processes (No. of welding process acc. to DIN EN ISO 4063)	111 Manual metal arc welding 121 Submerged arc welding with solid wire electrode 122 Submerged arc welding with strip electrode (Continuation see back side)
Base materials	S 235, S 275, S 355 according to the current edition of the German regulations „Bauregelliste“ and „Anpassungsrichtlinie Stahlbau“; stainless steels and finegrain-steel S690 according to the current edition of the relevant approval of the German Institute of Civil Engineering (DIBt). Welding of S960 not within the scope of the German construction supervision sector.
Extensions/ Restrictions	none
Welding Supervisor (Name, christian name, date of birth, qualification)	Mr. Dipl.-Ing. Morf, Andreas [redacted] International Welding Engineer (IWE/ EWE)
Deputy (Name, christian name, date of birth,, qualification	Mr. Dipl.-Ing. Schieblon, Benedikt, [redacted] International Welding Engineer (IWE/ EWE)
Remarks	see back
Validity	from 02-12-2013 until 30-03-2025
No. of certificate	DIN 18800-7 /3604990/2022/003
Issued on	April 26, 2022

Certification Body
Material and Welding Technology

Dipl.-Ing. (FH) Andreas Stäblein
Head of Certification Body

DAkkS Deutsche Akkreditierungsstelle D-ZE-14153-06-00

General requirements see back

TÜV SÜD Industrie Service GmbH – Anerkannte Stelle nach DIN 18800-7

EQ3203200

Standards/ Regulations	DIN 4131 steel radio towers and masts (static / dynamic) DIN 4132 crane runways, DIN 4133 steel stacks,(static / dynamic) DIN 4112 temporary structures (static / dynamic)
Welding processes (No. of welding process acc. to DIN EN ISO 4063)	135 MAG welding with solid wire electrode 136 MAG welding with flux cored electrode 141 TIG welding with solid filler material (wire / rod) 131 MIG welding with solid wire electrode 78 Arc stud welding

General requirements

1. This certificate should be submitted on request or not – either as certified copy or photo copy – to the competent authorities which issue the building permits.

2. This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.

3. Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.This certificate shall become invalid if the welding supervisor named therein leaves the company.

4. Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

5. This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

6. Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

General remarks: The preconditions to execute welding and operator tests based on element1310 are confirmed to:
Mr. Andreas Morf
Mr. Andreas Schieblon

Support of the welding supervisor:
Mr. Lindner, Christian, born on 17.03.1972, Schweißfachmann, IWS
Mr. Härtl, Jens, born on 22.05.1966, Schweißfachmann, IWS